



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2015.0278.011

DVS ZERT GmbH hereby certifies that the welding company

POLMOR Sp. z o.o.
ul. Leborska 24
77-100 Bytow
Poland

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity D, P, S

in the range indicated in the annex.

validity: 2024-08-18 until 2027-08-17

Düsseldorf, 2024-06-28
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) REDDMANN

Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t = 1.5 - 20 mm	FW, BW
135	1.2 1.2 2/8 1.2/8 1.2/8 10 2 2 2.2 8 8 8/10 8.1 8.1	D ≥ 10.7 mm t = 1.5 - 30 mm t = 1.5 - 30 mm D ≥ 10.6 mm t = 3 - 12 mm t = 1.5 - 20 mm t = 1.5 - 16 mm t = 1.5 - 50 mm t = 3 - 16 mm D ≥ 15 mm t = 1 - 40 mm t = 1.5 - 8 mm t = 1.5 - 6 mm t = 2.1 - 8 mm	FW FW, robotic FW FW FW, BW FW, BW FW, BW, robotic FW, BW FW, BW, to S700MC FW, BW FW, BW FW, BW BW, robotic FW, robotic
141	1.1 1.2/8, 8 1.2/8 10, 2.2/8, 23, 8 2.2	D ≥ 6.75 mm D ≥ 13 mm t = 1 - 8 mm t = 1.5 - 6 mm t = 2 - 8 mm	FW, BW FW, BW FW, BW FW, BW FW, BW
21	1.1/8 1.2, 22 8	t = 1 - 2 mm t = 1 - 5 mm t = 0.5 - 8 mm	- - -
23	1 8	t = 2 - 5 mm t ≥ 2 mm	M3 - M10 M3 - M10
783	1.2 8	- D = 6 mm	M6 - M8 -
784	1.2	-	M8
786	1.1, 8 22	t = 3 - 8 mm D = 3 mm	- -

Area of Application:

- Design of railway vehicles and their components
- New build of railway vehicles and their components
- Purchase and supply of welded components

Responsible welding coordinator(s):

Jacek Kowalczyk, IWE

born: 1975-10-01

1st deputy(ies) of the responsible welding coordinator(s):

Przemyslaw Welecki, IWE

born: 1992-11-23

Others deputies:

Jozef Dzieminski, IWS
Marcin Treder, IWS
Daniel Sieprawski, IWS
Marek Dabrowski, IWS
Aditya Dilip Ugale, Level A
Rafal Garski, IWS
Rajkiran Mandapally, IWE
Jakub Turnak, Level C

born: 1956-07-02
born: 1979-01-04
born: 1987-04-09
born: 1980-08-08
born: 1992-04-20
born: 1987-04-28
born: 1995-03-01
born: 2000-09-21



Scope of the certificate

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Remarks:

The welding coordinators Jacek Kowalczyk, Przemyslaw Welecki are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

Register no.:

DVSZERT/15085/CL1/278/15/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.

DVS ZERT GmbH, Aachener Straße 172, 40223 Düsseldorf, Germany

