



# CERTIFICATE

Welding of railway vehicles and  
components according to EN 15085-2

ZE-16083-01-00-EN15085-2015.0278.009

DVS ZERT GmbH hereby certifies that the welding company

**POLMOR Sp. z o.o.**  
**ul. Leborska 24**  
**77-100 Bytow**  
**Poland**

fulfills the requirements  
for the scope according to

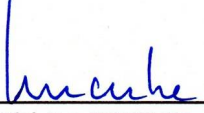
**EN 15085-2 classification level CL1**  
**in the type of activity D, P, S**

in the range indicated in the annex.

validity: 2022-10-20 until 2024-08-17

Düsseldorf, 2022-10-20  
Place and date of issue

Lead auditor: Dipl.-Ing. EMENETH

  
Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

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### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t = 1.5 - 20 mm	FW, BW
135	1.2 1.2/8 1.2/8 10 2 2 2/8 2.2 8 8 8/10	D ≥ 10.7 mm D ≥ 10.6 mm t = 3 - 12 mm t = 1.5 - 20 mm t = 1.5 - 16 mm t = 1.5 - 50 mm t = 1.5 - 40 mm t = 3 - 16 mm D ≥ 15 mm t = 1 - 40 mm t = 1.5 - 8 mm	FW FW FW, BW FW, BW FW, BW, robotic FW, BW FW FW, BW, to S700MC FW, BW FW, BW FW, BW
141	1.1 1.2/8, 8 1.2/8 10, 2.2/8, 23, 8 2.2	D ≥ 6.75 mm D ≥ 13 mm t = 1 - 8 mm t = 1.5 - 6 mm t = 2 - 8 mm	FW, BW FW, BW FW, BW FW, BW FW, BW
21	1.1/8 1.2, 22 8	t = 1 - 2 mm t = 1 - 5 mm t = 0.5 - 8 mm	FW, BW FW, BW FW, BW
23	1 8	t = 2 - 5 mm t ≥ 2 mm	FW, BW, M3 - M10 FW, BW, M3 - M10
783	8	D = 6 mm	FW, BW
786	1.1, 8 22	t = 3 - 8 mm D = 3 mm	FW, BW FW, BW

### Area of Application:

- New build of components for railway vehicles
- Components: battery boxes, roofs, bases, buffers, snow plows for Alstom, Bombardier and Siemens

### Responsible welding coordinator(s):

Jacek Kowalczyk, IWE

born: 1975-10-01

### 1st deputy(ies) of the responsible welding coordinator(s):

Przemyslaw Welecki, IWE

born: 1992-11-23

### Others deputies:

Jozef Dzieminski, IWS  
Marcin Treder, IWS  
Daniel Sieprawski, IWS  
Marek Dabrowski, IWS  
Aditya Dilip Ugale, Level A  
Rafal Garski, Level C

born: 1956-07-02  
born: 1979-01-04  
born: 1987-04-09  
born: 1980-08-08  
born: 1992-04-20  
born: 1987-04-28

### Remarks:

The welding coordinators Jacek Kowalczyk, Przemyslaw Welecki are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

### Register no.:

DVSZERT/15085/CL1/278/15/27

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.