

CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

ZE-16083-01-00-EN15085-2015.0278.008

DVS ZERT GmbH hereby certifies that the welding company

POLMOR Sp. z o.o.
ul. Leborska 24
77-100 Bytow
Poland

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the field of activity D, P, S

in the range indicated in the annex.

validity: 18.08.2021 until 17.08.2024

Düsseldorf, 16.08.2021
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) REDDMANN

signed on original
Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t = 1.5 - 20 mm	FW, BW
135	1.2 1.2/8 1.2 1.2 1.2/8 10 2 2 2 2/8 8 2.2 8/10	D = 12.5 - 50 mm D = 12.5 - 50 mm D ≥ 128 mm t = 1.5 - 50 mm t = 3 - 12 mm t = 1.5 - 20 mm t = 1.5 - 6 mm t = 2 - 12 mm t = 2 - 30 mm t = 1.5 - 40 mm t = 1.5 - 40 mm t = 3 - 16 mm t = 3 - 8 mm	FW FW, BW FW, BW FW, BW FW, BW FW, BW BW FW FW, BW FW FW, BW FW, BW, to S700 MC FW, BW
141	1.1/8 1.2/8 10, 2.2/8, 23, 8 2.2	t = 1 - 2 mm t = 3 - 8 mm t = 1.5 - 6 mm t = 2 - 8 mm	FW, BW FW, BW FW, BW FW, BW
21	1.1/8 1.2, 22 8	t = 1 - 2 mm t = 1 - 5 mm t = 0.5 - 8 mm	FW, BW FW, BW FW, BW
23	8	D = 3 - 10 mm	FW, BW, M3 - M10
786	1.1, 8 22	D = 3 - 8 mm D = 3 mm	FW, BW FW, BW

Area of Application:

- new construction of assemblies and components for railway vehicles. Assemblies: battery boxes, roofs, underframes
- design of components for rail vehicles
- purchasing and supply of components for rail vehicles

Responsible welding coordinator(s):

Jacek Kowalczyk, (IWE)

born: 1975

1st deputy(ies) of the responsible welding coordinator(s):

Przemyslaw Welecki, (IWE)

born: 1992

Others deputies:

Jozef Dzieminski, (IWS)

born: 1956

Marcin Treder, (IWS)

born: 1979

Daniel Sieprawski, (IWS)

born: 1987

Marek Dabrowski, (Level C)

born: 1980

Aditya Dilip Ugale, (Level C)

born: 1992

Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-1 / -2 and ISO 14732 for Mr. Jacek Kowalczyk and Mr. Przemyslaw Welecki exist.

Register no.:

DVSZERT/15085/CL1/278/15/2

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.